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Measurement Systems Analysis (MSA): Automotive Industry ...

(AIAG). The Work Group responsible for this Fourth Edition were Michael Down (General Motors Corporation), Frederick Czubak (Chrysler Group LLC), Gregory Gruska (Omnex), Steve Stahley (Cummins, Inc.) and David Benham. The manual is an introduction to measurement system analysis. It is not intended to limit evolution of

MEASUREMENT SYSTEMS ANALYSIS

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Note: The approach used in the 4th Edition is to compare standard deviations. This is equivalent to using the multiplier of 6 in the historical approach. Awareness of which multiplying factor is used is crucial to the integrity of the equations and resultant calculations.

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QI Macros calculations have been tested and validated against the AIAG MSA 4th edition. For more details view this Gage R&R validation test using ... columns R:AB. The remaining are displayed below the calculations. For more information about these charts refer to the AIAG MSA manual. Gage R&R Example Using QI Macros Template and Ford Test Data.

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The Average and Range Method as well as the ANOVA method are also covered in AIAG's Measurement System Analysis, 4th Edition manual. The EMP method is presented in Dr. Wheeler's book EMP III Evaluating the Measurement System Process.

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